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Eli Goldratt's Legacy in the World

50th TOCPA European Online Conference

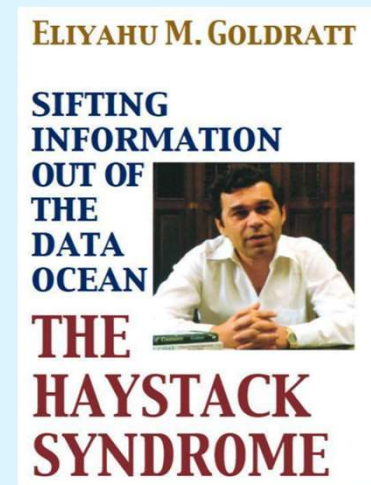
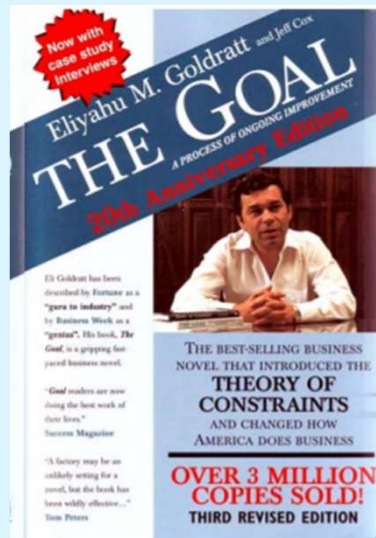
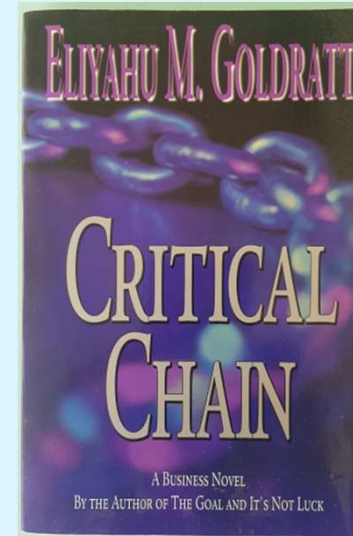
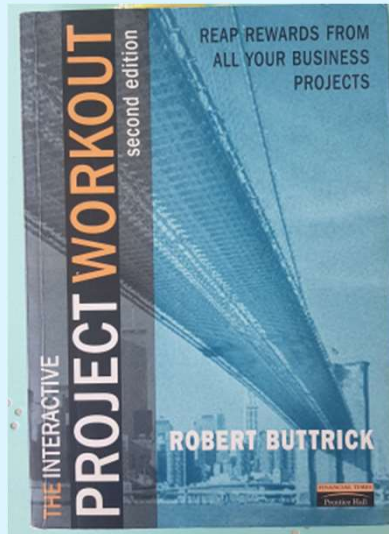
4 June, 2021

Spyros Bonatsos, Ph.D.

Cyprus, Atlas Pantou

www.atlaspantou.com

It all started back in 2003...



With Dr. Holt...

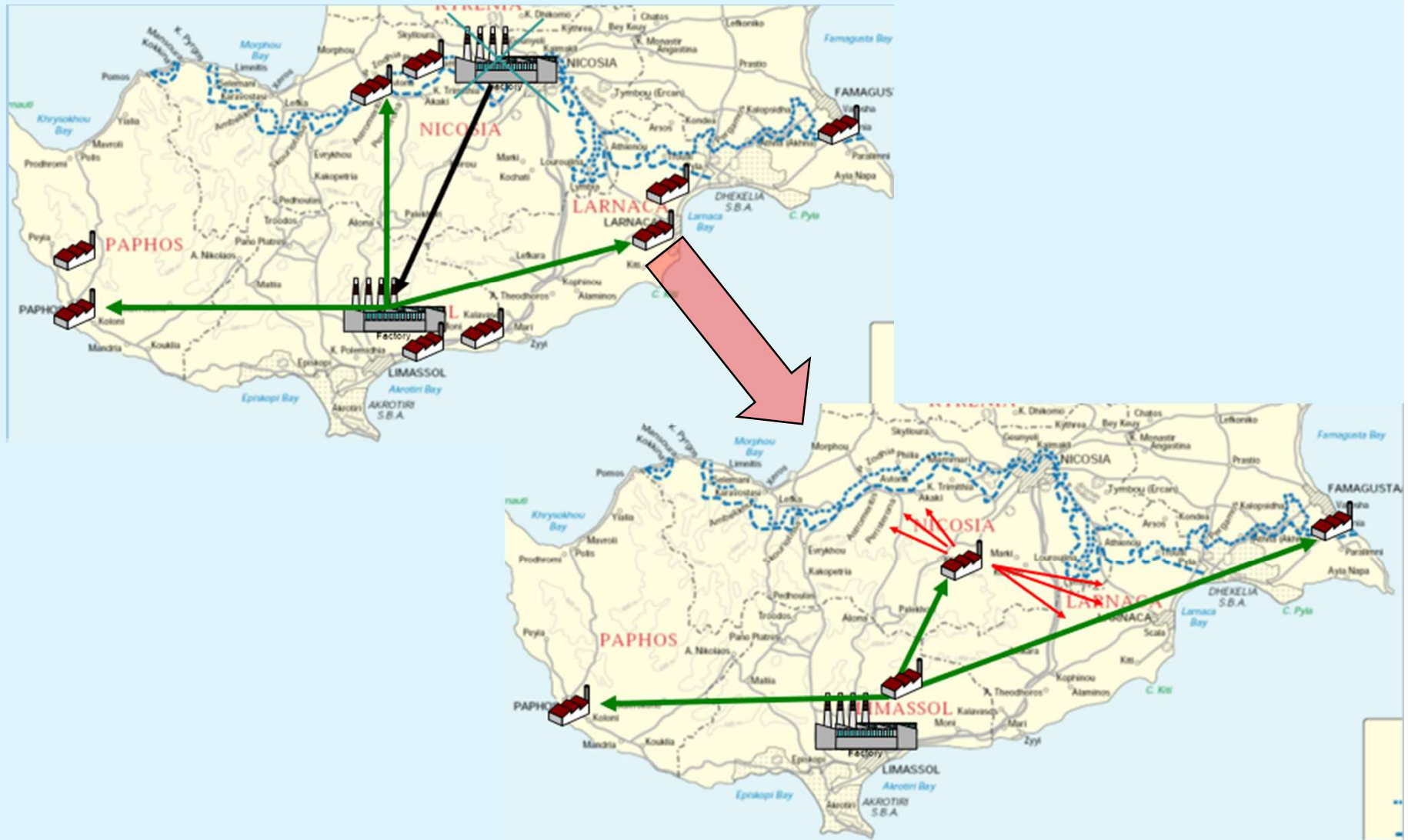


Presenting in TOCICO 2013

Milk Run Replenishment



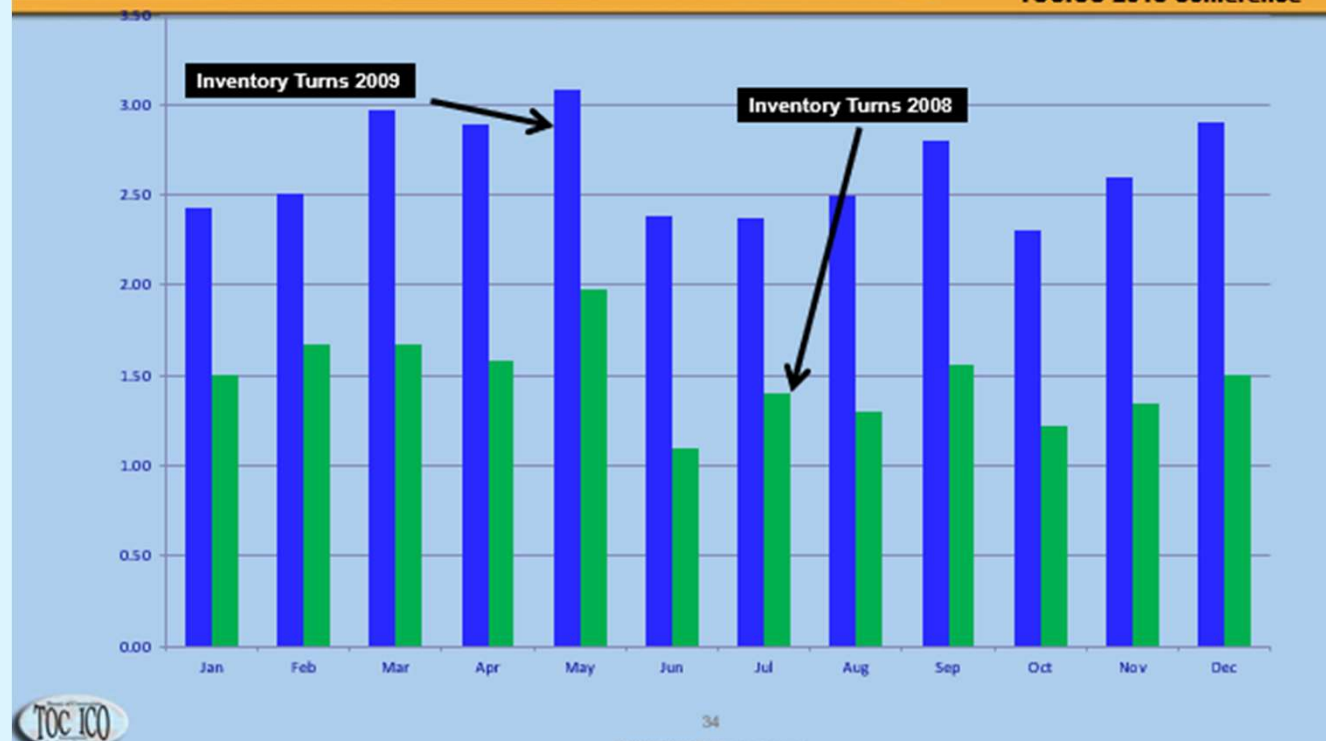
Merging the distribution network...



Improvement on Inventory Turns

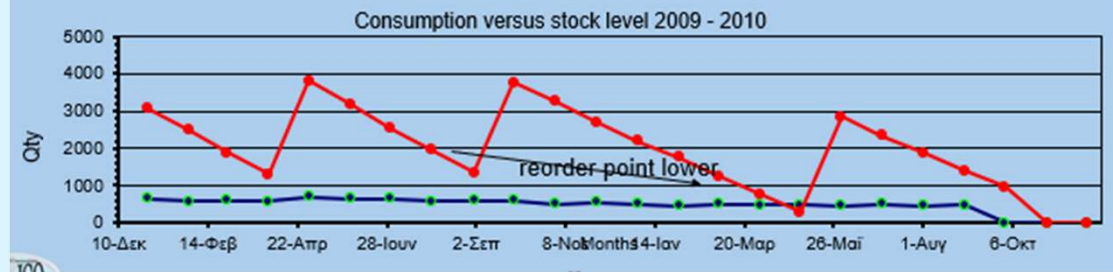
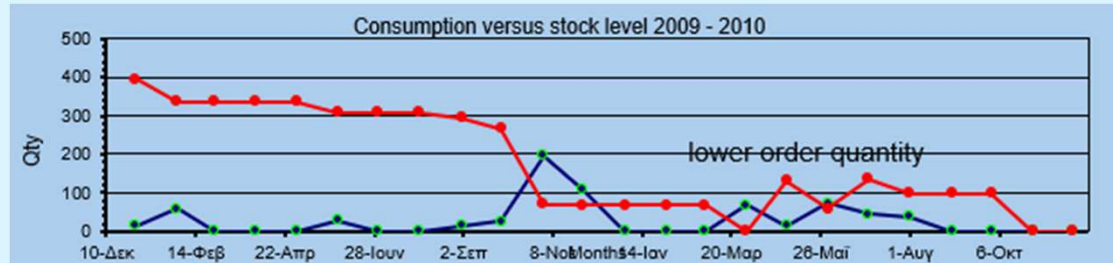
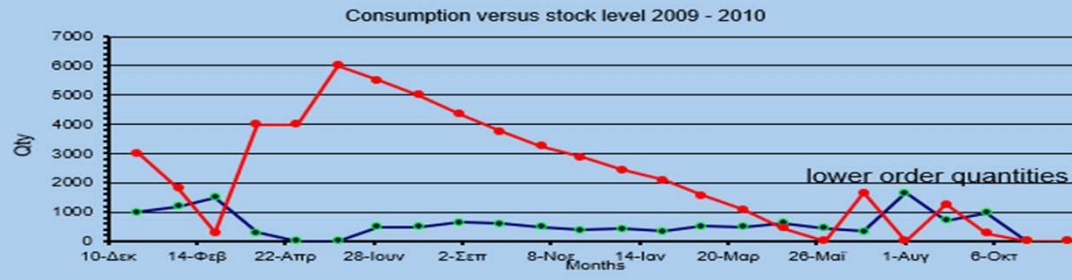
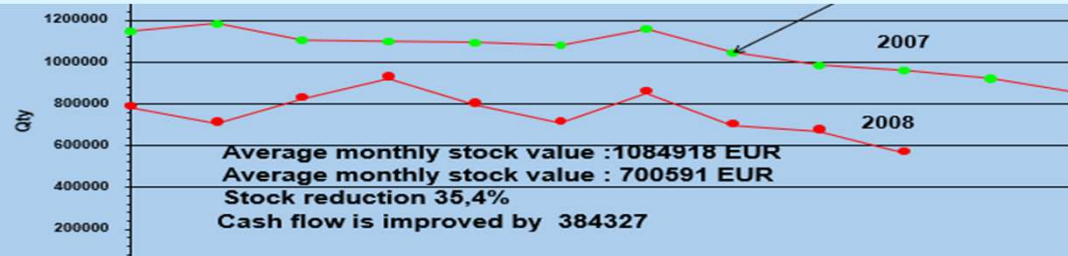
FG Inventory Analysis - Comparison, Cheeses and UHT

TOCICO 2013 Conference

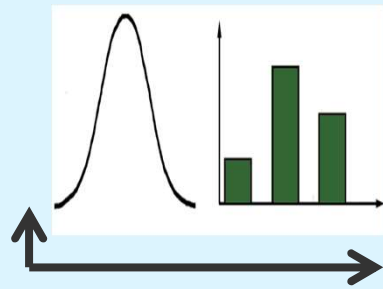


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Improvement of the stock levels



Presenting at Strasbourg University - 2014



Variation

+

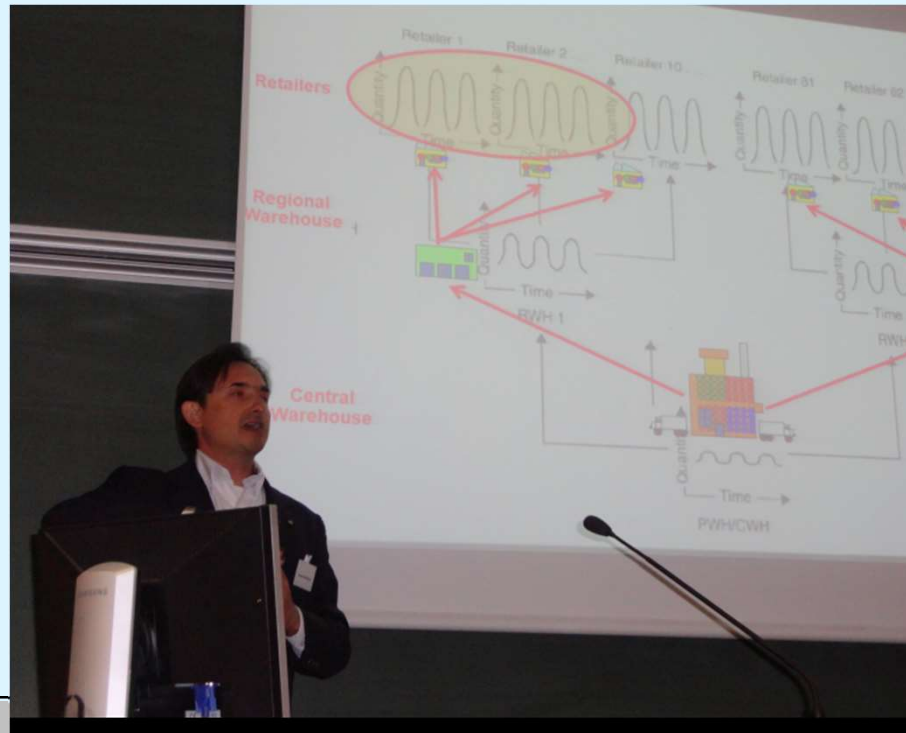


Long
Lead
Times

=



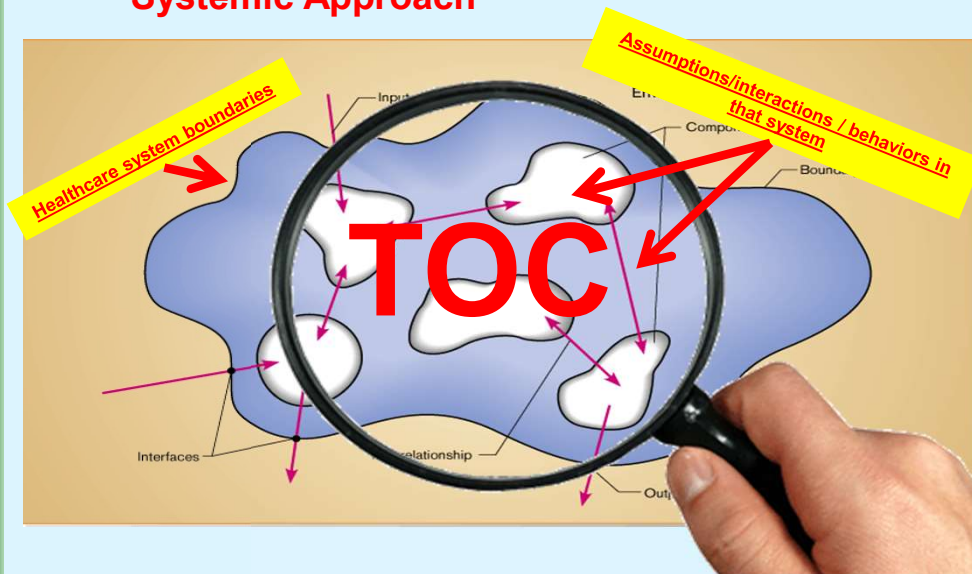
What
When
Where



Working with the biggest private hospital in Cyprus



**Operations Management Context
Systemic Approach**



Studying with my son...



Training in LTPs by Bill Dettmer in Paris – 2016

Facilitated by Marris Consulting



Presenting at the 38th TOCPA conference in Paris

2018

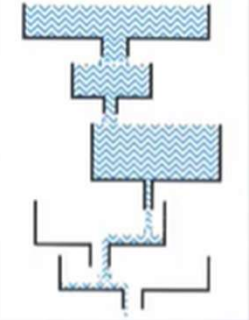
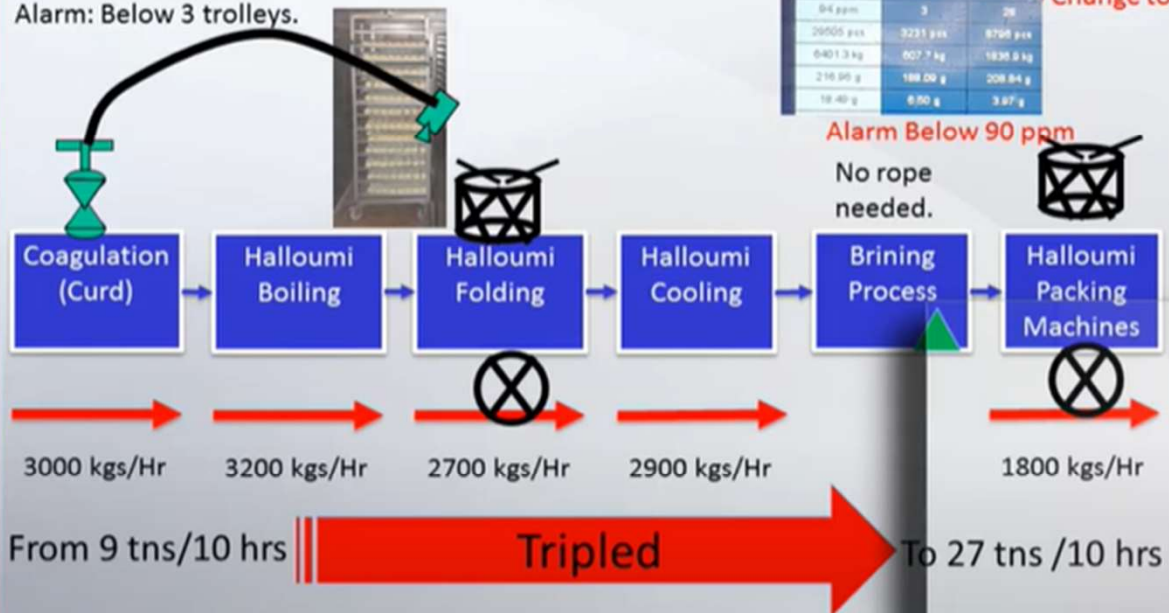


Management of the process (Drum Buffer Rope)



Marris Consulting

Buffer: 40 minutes (5 trolleys * 350kgs each)
Alarm: Below 3 trolleys.



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Spyros Bonatsos

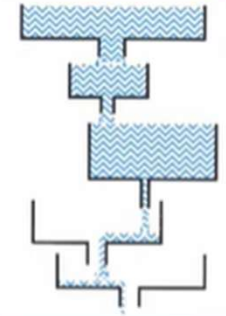
Presenting at the 38th TOCPA conference in Paris



Fever Chart



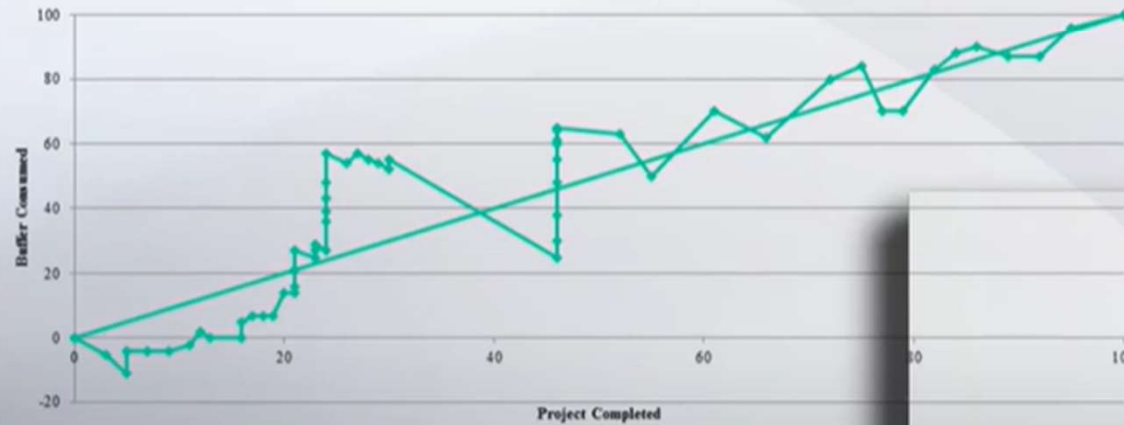
Marris Consulting



Scatter with Straight Lines and Markers

How to cause the change

Fever Chart - PROJECT Status



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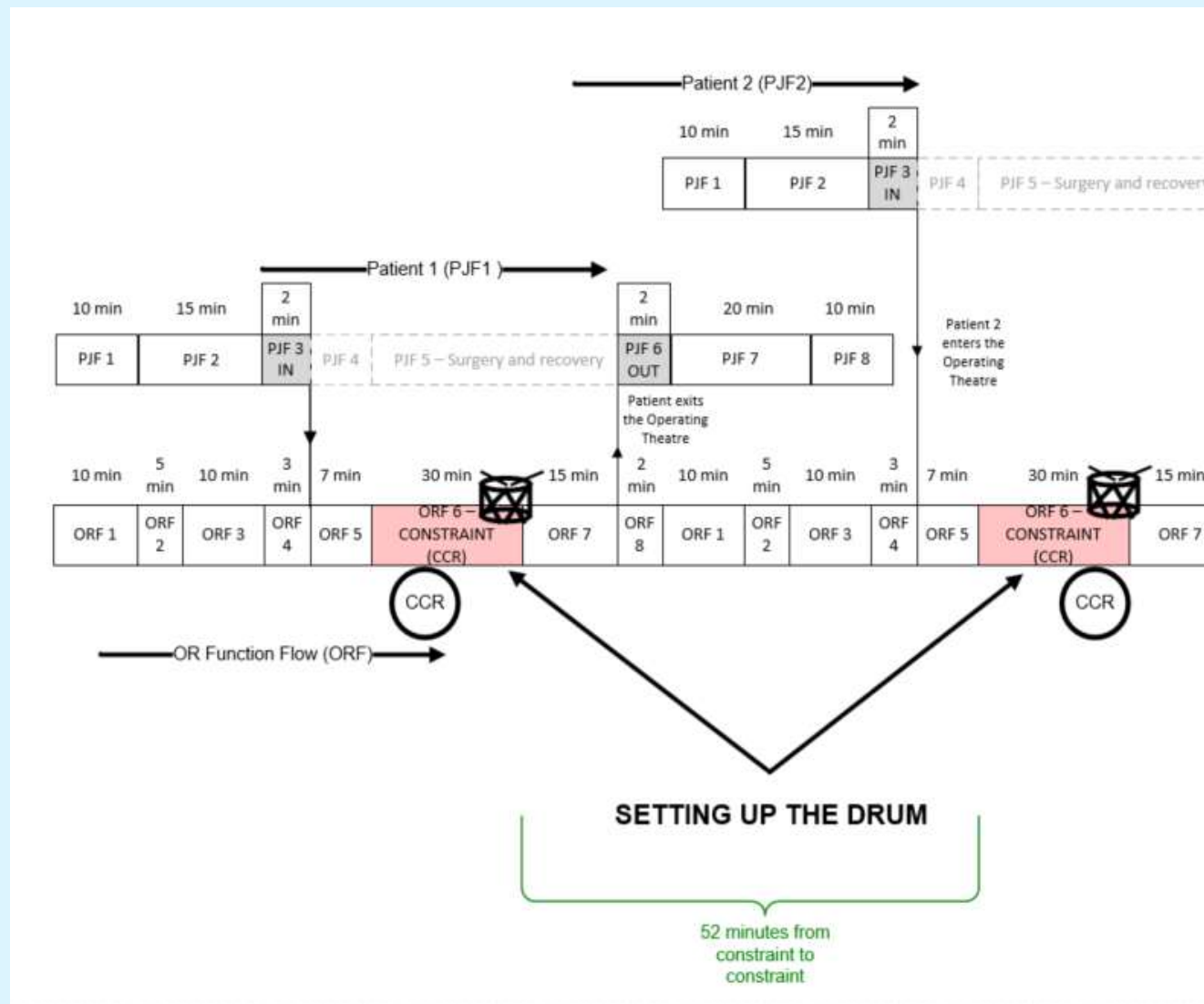
Spyros Bonatsos



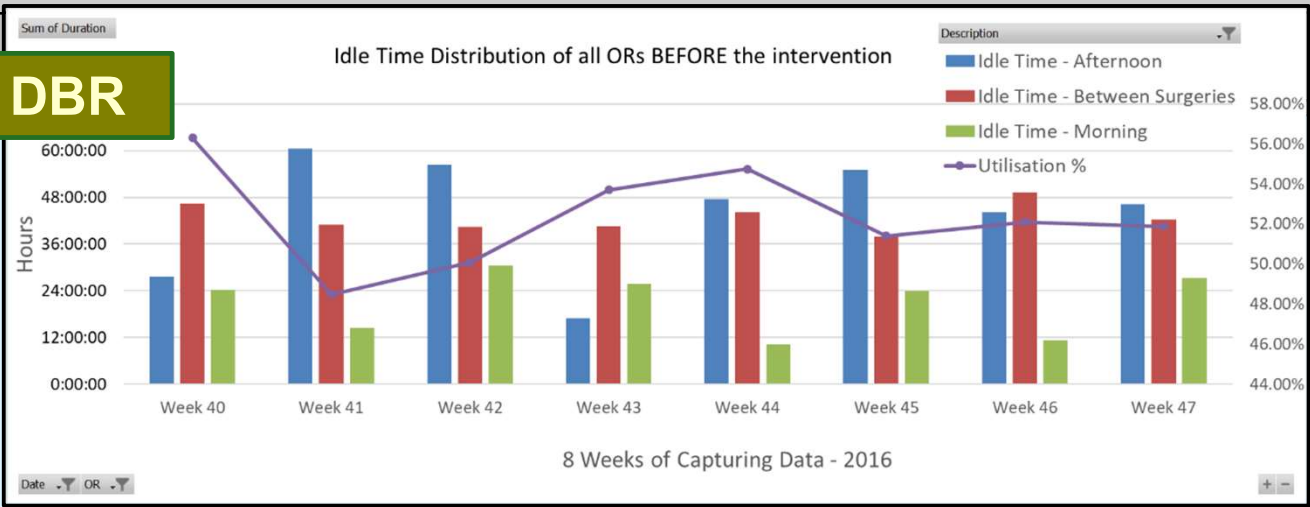
Teaching TOC in Greek...



DBR in Surgery Department

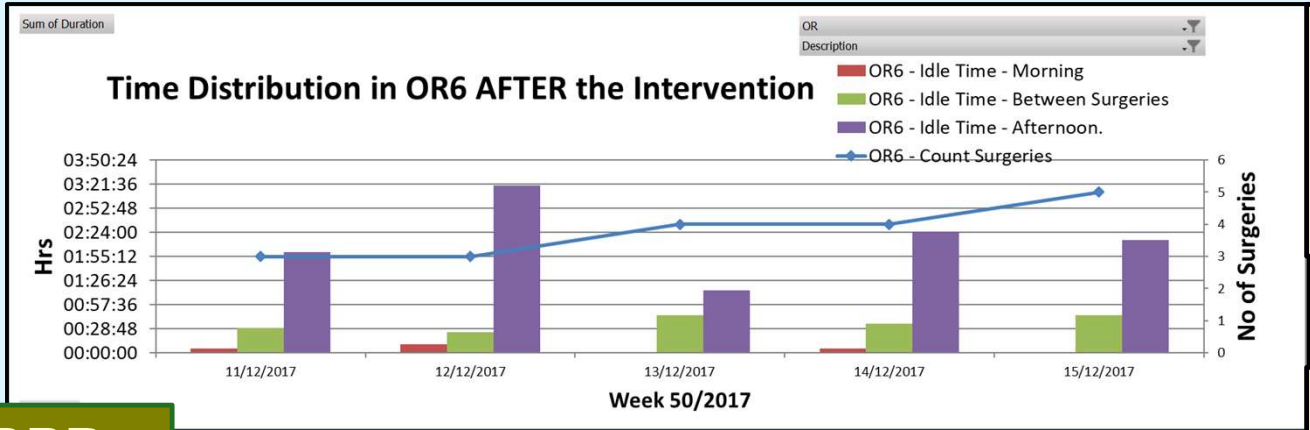


Before DBR

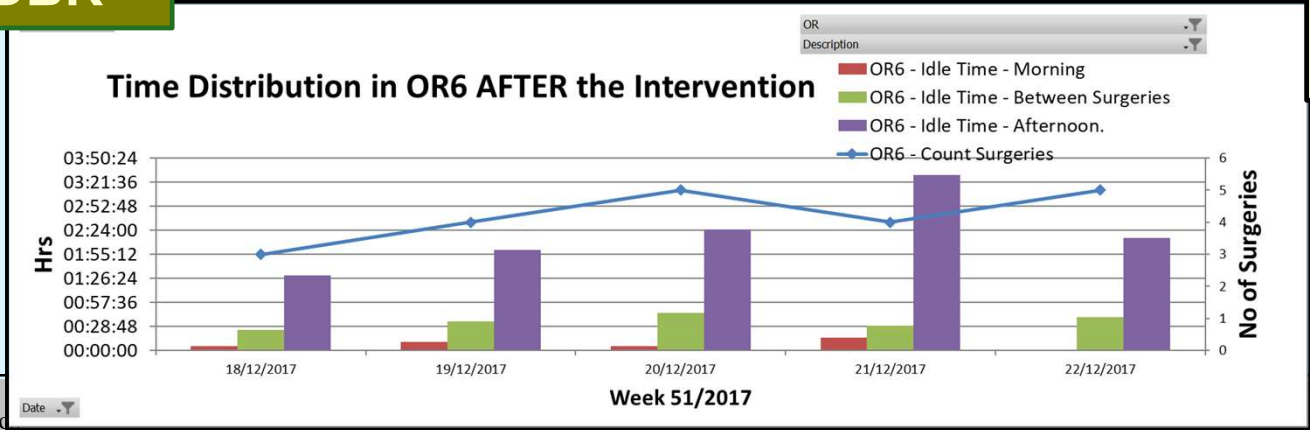


More than 10 hours accumulated in the afternoon

After DBR



Throughput can be increased by more than 30%.



The Greek Version of the Goal - 2020



Going through difficult times with friends...



Rami Goldratt – What an experience !!



Standing on the shoulders of giants...



Plato's cave

AtlasPanton Group Of Companies - 2021



What Next ??

